
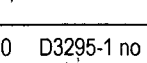


Date: Tuesday, 15/05/2007 1:10:00 PM
 User: Linda Lacelle

Process Sheet



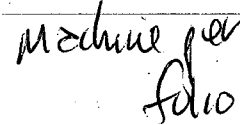







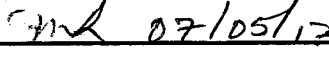
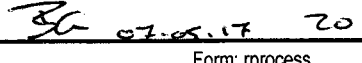
Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: FLOOR WINDOW
Job Number	: 32287		
Estimate Number	: 10848		
P.O. Number	: N/A	Part Number	: D3295041
This Issue	: 15/05/2007	S.O. No.	: N/A
Prsht Rev.	: NC	Drawing Number	: D3295 REV C
First Issue	: 10/05/2007	Project Number	: N/A
Previous Run	: 32096	Drawing Revision	: C
Written By	: 	Material	: N/A
Checked & Approved By	: 	Due Date	: 30/05/2007
Comment	: Est. C 05.06.20 D3295-1 no longer made in-house KJ/JLM Est Rev:D Added DT8822 07-03-20 JLM		

Qty: 20 Um: Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING
	HAAS  HAAS 	
	Comment: PURCHASING Issue P/O:  Fabricate D3295-1 as per Dwg D3295 Possible Supplier: Canus Material release note is required  07/05/17 20	
2.0	D32951	Window
	 	
	Comment: Qty.: 1.0000 Each(s)/Unit Total: 20.0000 Each(s) Window Pick: Qty Part Number Description Batch 1 D3295-1 Window M104436 M1070516 20	
3.0	PACKAGING 1	PACKAGING RESOURCE #1
	 	
	Comment: PACKAGING RESOURCE #1 Recieve & Inspect for Transit Damage Ensure Material Release Note is attached	
4.0	QC 2	DIMENSIONAL CHECK
	 	
	Comment: DIMENSIONAL CHECK AS PER DT8822 TEMPLATE  07/05/17 20	
	QC 8 4.1 second check  07-05-17 20	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D3295-041 PAR #: H/A Fault Category: Prod/Machine PMS NCR: (Yes) No DQA: D Date: 07/05/30
 QA: N/C Closed: A Date: 07.05.30

NCR: <u>32287</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
0705-29	1.0 2.0	In correct material was used to make the windows. The size was correct, but the grade was not, and the mat'l was not specifically I.D. Material that was used was purchased for tooling.	<u>AS1042</u>	ensure to clearly/specify I.D material when it's received ex: Tooling only PIN ex: eng use only PIN Scrap: clear tray/windows. see w/o 30900	<u>SG</u> <u>Pin</u>	<u>0705-29</u>	<u>AS1042</u>	<u>0705-29</u>

NOTE: Date & initial all entries

Date: Tuesday, 15/05/2007 1:10:00 PM

User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FLOOR WINDOW

Job Number: 32287

Part Number: D3295041

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Deburr if necessary

MF 07-05-18

(20)

6.0

D27281

Dart Logo label small



Comment: Qty.: 1.0000 Each(s)/Unit Total: 20.0000 Each(s)

Dart Logo label small

Assemble as per Dwg D3295.

Put window in plastic wrap.

Pick:

Qty

Part Number

Description

Batch

1

D2728-1

Decal

D 2425 - MF 07-05-18

(20)

7.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SB 07/05/22 (20)

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 51271

PD-7/5/23 (20)

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

PD 07/05/30 (20)

Job Completion



12 07-05-29

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector



Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

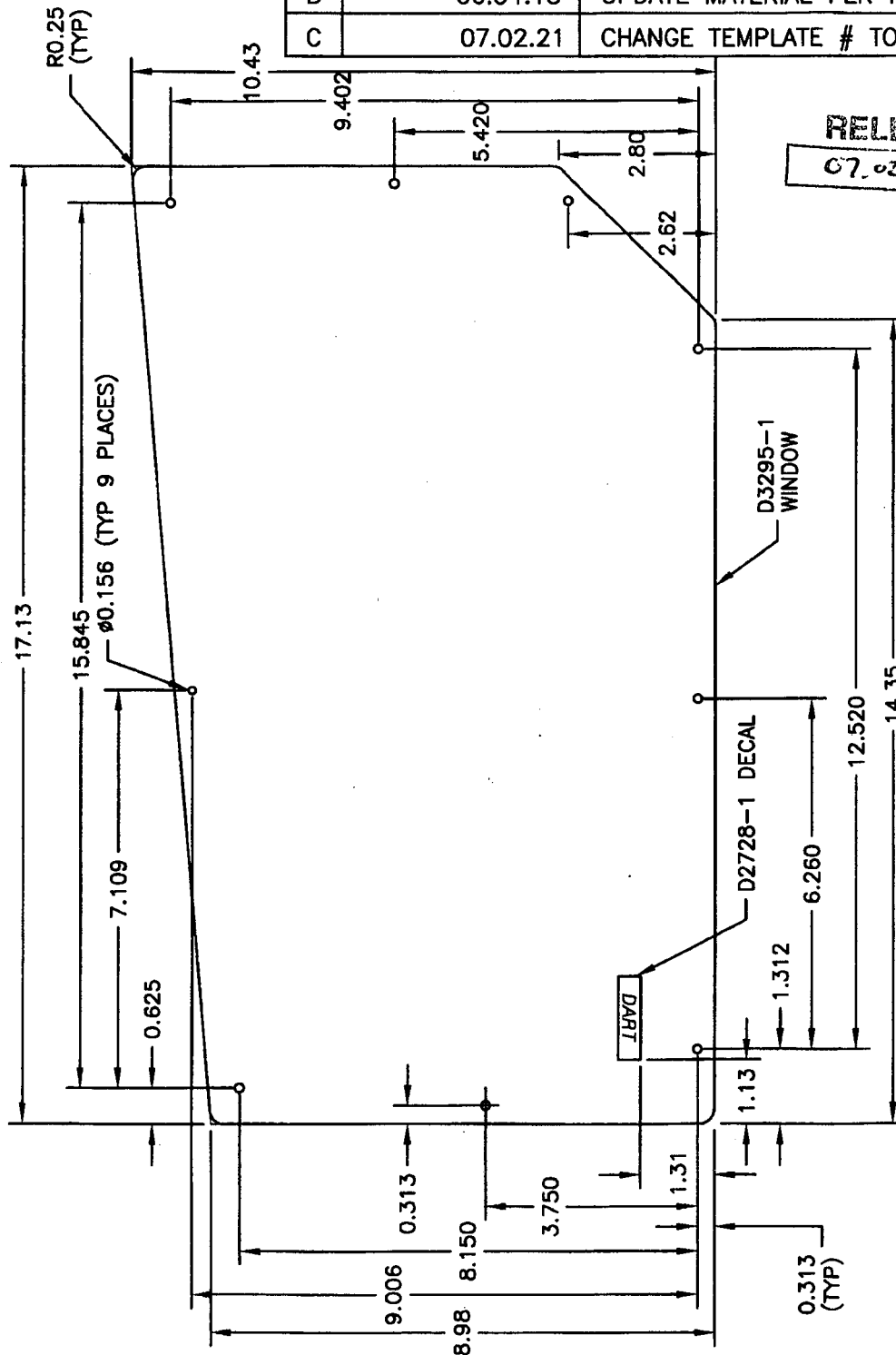
DESIGN CP	DRAWN BY SSH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED 	APPROVED 	DRAWING NO. D3295	REV. C SHEET 1 OF 1
DATE 07.02.21	TITLE FLOOR WINDOW		SCALE 1:3
A	04.06.28	NEW ISSUE	
B	06.04.13	UPDATE MATERIAL PER NCR 029	
C	07.02.21	CHANGE TEMPLATE # TO DT8822	

RELEASED

07.02.26

afk
32287**D3295-041 FLOOR WINDOW**

- 1) CHECK DIMENSION WITH TEMPLATE DT8822
- 2) DIMENSIONS ARE IN INCHES AND ARE FOR REFERENCE ONLY
- 3) MATERIAL: POLYCAST II CLEAR ACRYLIC SHEET PER MIL-P-5425 OR PLEXIGLAS G CLEAR CAST ACRYLIC SHEET PER LP-391 TYPE 1 GRADE C, 0.125 THICK (REF. DART SPEC. M-ACRYLIC-S.125)
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED



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DART AEROSPACE LTD	Work Order:	32287
Description: WINDOW	Part Number:	D3295-1
Inspection Dwg: D3295 Rev: C		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ **First Article** ☐ **Prototype**

[illegible]

Measured by: <i>and</i>	Audited by: <i>BC</i>	Prototype Approval:
Date: <i>07/05/17</i>	Date: <i>07-05-17</i>	Date:

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	



GE Polymershapes

1250 OLD INNES RD. UNIT 519 OTTAWA ONT. K1B 5L3

CERTIFICATE OF COMPLIANCE

SOLD TO: DART AEROSPACE LTD

DATE: May 24th, 2007

YOUR PURCHASE ORDER: 03749

OUR SHIPPER NO: 077226

LINE ITEM #: 001

QUANTITY: 6

DESCRIPTION: FF CLEAR - PAPERMASK 3.0MM X 49 X 97

THESE PARTS WERE MANUFACTURED IN ACCORDANCE WITH:
FF - PAPER

THIS IS TO CERTIFY THAT THE MATERIAL FINISHES AND FUNCTIONAL REQUIREMENTS OF THE ABOVE LISTED PARTS ARE IN ACCORDANCE WITH THE REFERENCE PROCUREMENT SPECIFICATIONS, CONTROL DRAWINGS OR PARTS DESIGNATION AND LATEST REVISIONS AS REFERENCED ON THE SUBJECT PURCHASE ORDER.

SALES REPRESENTATIVE SIGNATURE

ALEXANDRA DAY
CUSTOMER SERVICE REPRESENTATIVE